

# **Electronic Flowmonitor**

for liquids



measuring • monitoring • analysing

KAL



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5



#### **Method of Operation**

The model KAL-... electronic flow monitor continuously monitors liquid media. It is suited for securely monitoring flows with minimum pressure loss. Sensitivity to soiling is significantly reduced by means of a single-part sensor.

## **Theory of Operation**

The operation of the model KAL-... electronic flow monitor is based on the calorimetric principle. The end face of the sensor is heated to a few degrees above the temperature of the flow medium. When the medium flows, the heat generated in the sensor is transferred to the medium, i.e. the sensor is cooled. The cooling procedure is an accurate measure of the flow velocity.

The sensor signal is compared with the reference data stored in a microcontroller. An alarm signal and/or an analogue signal (4-20 mA) that is proportional to the flow velocity is output if the actual flow velocity deviates from the desired flow velocity. The microcontroller allows the flow indicator to be easily calibrated and the temperature to be compensated.

#### Features

- Optimal temperature compensation
- Intelligent switching
- Measuring range adjustment
- No moving parts
- Easy to install and commission

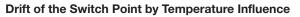
Measuring/Switching Ranges

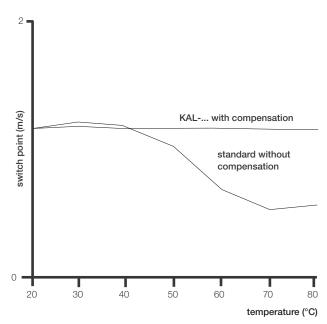
- Minimal pressure loss
- Easy to use

## **Temperature Compensation**

The temperature of the KOBOLD flow monitor is compensated with a microcontroller. All data required for temperature compensation are stored in EEPROMS, and are maintained for at least 10 years after power failure. The instruments may be easily adjusted by the customer to suit process conditions.

The measured flow rate is compared with the zero-point adjustment values stored in the EEPROM and the stored characteristic curves. The data is processed by the microcontroller and controls the alarm signal or the analogue output. The sensor switch point is absolutely consistent, as the sensors has been adapted to suit the process data.





NW [mm]	Approx. measuring range [L/min] water	NW [mm]	Approx. measuring range [L/min] water
8	0.12 - 6.0	40	3.0 - 150
10	0.19 - 9.4	50	4.7 - 235
15	0.42 - 21.8	60	6.8 - 340
20	0.75 - 37.7	80	12.0 - 603
25	1.18 - 59.0	100	18.8 - 942
30	1.7 - 84.8	150	42.4 - 2120

**Important:** The flow velocity has been converted for the nominal pipe size for the specified measuring ranges. Please note that the flow velocity approaches zero in the pipeline in the direction of the wall. Depending on the nominal pipe size, depth of engagement of the sensor, and flow profile, the deviations from the specified flow rates can be of considerable magnitude.

## Range of Models

Com	nact	devices

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KAL-A	Flowmeter with analogue output (4-20 mA)
KAL-AK	Flowmeter/-monitor with analogue output (4-20 mA) and alarm signal (PNP/NPN, contact)
KAL-K	Flow indicator alarm signal (PNP/NPN, contact)



# **Technical Details (Electronics)**

Case material: Sensor material: Power supply:	glass-fibre-reinforced polyamide stainless steel 1.4404 24 V <sub>DC</sub> ±10% 110 V <sub>DC</sub> ±30%, 110, 230 V <sub>AC</sub> ±20%,	Switch output:	24 V <sub>DC</sub> version: semiconductor, PNP/NPN switchable,max. 400 mA, short-circuit proof 110 V <sub>DC</sub> version:
Power input: Ambient temperature: Medium temperature:	max. 4.5 W (typically 1.2 W) max. 3.6 W for 24 V <sub>DC</sub> -20°C+60°C -20°C+80°C (standard version)	N/O function:	relay max. 0.2 A /110 V <sub>DC</sub> 110 V <sub>AC</sub> , 230 V <sub>AC</sub> version: relay max 5 A actual value ≥ setpoint value; (standard setting: green LED is
CIP compatibility: Max. pressure: Warm up time: Switching range:	-30°C+120°C (high temp.version) max. 140°C non-operating 100 bar max. 12 s approx. 4 cm/s to 200 cm/s	N/C function: Protection:	energized) output switched available as option IP 65
Temperature gradient: Response time:	unlimited 5.612 s typically on request: 2-5.6 s (KAL-KS)		
Flow rate indication: Switch point adjustm.:	LED bargraph with potentiometer, optical indication on LED chain with flashing LED		
Output indicator:	LED, red = alarm, green = flow OK		Kei
Electrical connection:	cable gland M16x1.5 connector M12x1 (only 24 $V_{DC}$ version) circular connector 7/8" with socket (230/115 V versions) connector M12x1 with socket and 2 m cable, 24 $V_{DC}$ version	3	4

## Order Details (Example: KAL-K4440 S PG 3)

Version	Connection	Order numbers for material st. st. 1.4404	Type of contact	Electrical connection	Power supply
standard version (-20+80°C)	Tri-Clamp®, DIN 32676	KAL-K4440	<b>S</b> = N/O contact <b>Ö</b> = N/C contact	PG = Pg 13.5 ST = plug M12x1 SK = circular connector with socket	$0 = 230 V_{AC}$ $1 = 110 V_{AC}$ $3 = 24 V_{DC}$ $6 = 110 V_{DC}$
high temp. version (-30+120°C)	Tri-Clamp <sup>®</sup> , DIN 32676	KAL-KH4440	<b>S</b> = N/O contact <b>Ö</b> = N/C contact	PG = Pg 13.5 ST = plug M12x1 SK = circular connector with socket	$0 = 230 V_{AC}$ $1 = 110 V_{AC}$ $3 = 24 V_{DC}$ $6 = 110 V_{DC}$

Please find further versions of the KOBOLD flowmonitor KAL- in the S5 brochure





#### **Technical Details**

Case material:	glass-fibre-reinforced polyamide Polyamid		
Sensor material:	st.st.1.4404	5-	
Power supply:	$24 V_{DC} \pm 20\%$		Kes
Power input:	max. 3.6 W (typically 1.2 W)		
Ambient temperature:	-20°C+60°C		
Temperature of medium:	-20°C+80°C		
Max. Pressure:	100 bar		
Warm up time:	max. 12 s		
Measuring range:	approx. 4 cm/s to 200 cm/s	Electrical Connectio	n
Temperature gradient:	unlimited	KAL-A	KAL-AK
Response time:	5.612 s		
Accuracy:	±10% of reading	1 420 mA	1 420 mA
Repeatability:	±1% of reading	2 +24 V <sub>DC</sub>	2 +24 V <sub>DC</sub>
Signal output:	4-20 mA	3 Ground	3 Ground
Flow rate indication:	LED bargraph		4 NP/NPN-S
Protection:	IP 65		
For KAL-AK only		Dimensions	
Switching function:	N/O contact	KAL4440 with Tri-O	
Switch point adjustment:	with potentiometer, optical indication on LED chain with flashing LED	counterpart accordin NW32/NW40 ∣	g to DIN 32676 for
Output indicator:	LED, red = alarm, green = flow OK		
Switching output:	semiconductor, PNP/NPN switchable, max. 400 mA, short-circuit proof		ø70 ø70 gbbrox:165

# Order Details (Example: KAL-A4440A4 PG)

Output/contact	Connection	Order numbers for material stainless steel 1.4404	Electrical connection
4-20 mA without contact	Tri-Clamp®, DIN 32676	KAL-A4440A4	<b>PG</b> =Pg 13.5 <b>SK</b> =circular connector with socket
4-20 mA N/O contact NPN/PNP switchable	Tri-Clamp®, DIN 32676	KAL-AK4440AS	PG=Pg 13.5 SK=circular connector with socket

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+24 V <sub>DC</sub>	
Ground	

PNP/NPN-Switch

