



# Variable Area Flow Meter

## KD1

- Flow measuring of liquids and gas
- Can be used in the chemical industry or in medical or laboratory engineering.
- Precision, reliability and efficiency are the remarkable features of this device.
- Robust mechanical system with a low rate of wear

### Function

The fluid flows from bottom to top through the meter tube of the flow meter. The float is lifted until an annular gap between the measuring cone and the float is produced which corresponds to the flow.

The forces acting on the float are in equilibrium.

The measured value is displayed on the measuring-tube scale with the upper edge of the float (ball).

The variable-area flowmeter consists of a stainless steel device with an integrated conical measuringtube made of glass and a vertically movable float. The valve for setting the flow rate is built-in

### Application

The KD1 meter is suitable for flow measurement of liquid or gaseous products in pipes.

It shows the current flow rate in volume or mass per unit in time.

Applications: flow measurement, dosing, monitoring, adjusting and control of liquid and gaseous products.

The devices are available with additional electrical equipment for process monitoring and control.

- A variety of sealing materials
- Wall mounting possibility (KD1-C, D, E)
- Flow Controller (option)



## Technical data

### Sensor

Materials:			
Measuring cone:	Borosilicate glass		
Float:	Stainless steel, glass, aluminum		
Armature:	1.4404 (316 L) / 1.4571 (316 Ti) other materials on request		
Sealing:	NBR, Viton, PTFE		
Process connection:	¼" NPT (F), adapter for other connections available special connections on request		
Nominal pressure:	PN 16		
Process temperature:	0°C up to +100°C	(without switch)	
	0°C up to +70°C	(with switch)	
Ambient temperature:	0°C up to +80°C		
Weight:	0,6 kg	(KD1-K/C)	
	0,5 kg	(KD1-M/D)	
	0,6 kg	(KD1-L/E)	
Ingress protection:	IP 65 (EN60529)		

### Certification

Explosion protection: BVS 03 ATEX H/B 113

## Ranges

### KD1-K, C, M, D

Range	Ball-stainless steel		Ball-glass		Pressure drop	
	H <sub>2</sub> O [l/h]	Air [NI/h]	H <sub>2</sub> O [l/h]	Air [NI/h]	H <sub>2</sub> O [mbar *]	Air [mbar *]
A	0,1-1,0	5,0-50	0,02-0,25	2,0-20	2	1
B	0,25-2,5	10-100	0,08-0,7	4,0-40	3	2
C	0,5-6,5	25-250	0,25-2,5	12-120	3	2
D	1,0-10	30-350	0,4-4,0	20-200	3	2
E	1,5-16	50-450	0,5-5,0	25-250	5	2,5
F	2,5-25	60-800	0,8-8,0	40-400	5	2,5
G	4,0-40	120-1200	1,5-15	60-600	5	2,5
H	5,0-65	200-2000	2,5-25	100-1000	5	2,5
I	10-100	300-3000	4,0-40	150-1600	6	3

### KD1-L, E

Range	Float-stainless steel		Float-aluminum		Pressure drop	
	H <sub>2</sub> O [l/h]	Air [NI/h]	H <sub>2</sub> O [l/h]	Air [NI/h]	H <sub>2</sub> O [mbar *]	Air [mbar *]
A	0,1-1,0	5,0-50	0,025-0,27	2,0-20	2	2
B	0,25-2,5	15-90	0,08-0,8	5,0-40	3	2
C	0,4-4,0	20-140	0,13-1,3	7,0-70	3	2
D	2,5-25	70-700	1,0-11	40-400	3	2
E	4,0-40	110-1100	2,0-20	70-700	5	2,5
F	5,0-65	180-1800	2,0-30	100-1000	5	2,5

Range	Ball-stainless steel		Ball-glass		Pressure drop	
	H <sub>2</sub> O [l/h]	Air [NI/h]	H <sub>2</sub> O [l/h]	Air [NI/h]	H <sub>2</sub> O [mbar *]	Air [mbar *]
A	0,6-7,0	30-250	0,25-2,5	10-130	3	1
B	1,4-11	80-380	0,4-4,0	20-200	3	1
C	1,6-16	50-500	0,5-6,5	20-260	3	1
D	2,5-25	120-850	0,5-9,0	30-410	5	2
E	4,0-40	180-1200	1,0-16	60-600	5	2
F	5,0-65	180-1800	1,0-26	60-1000	5	2

\* complete opened valve

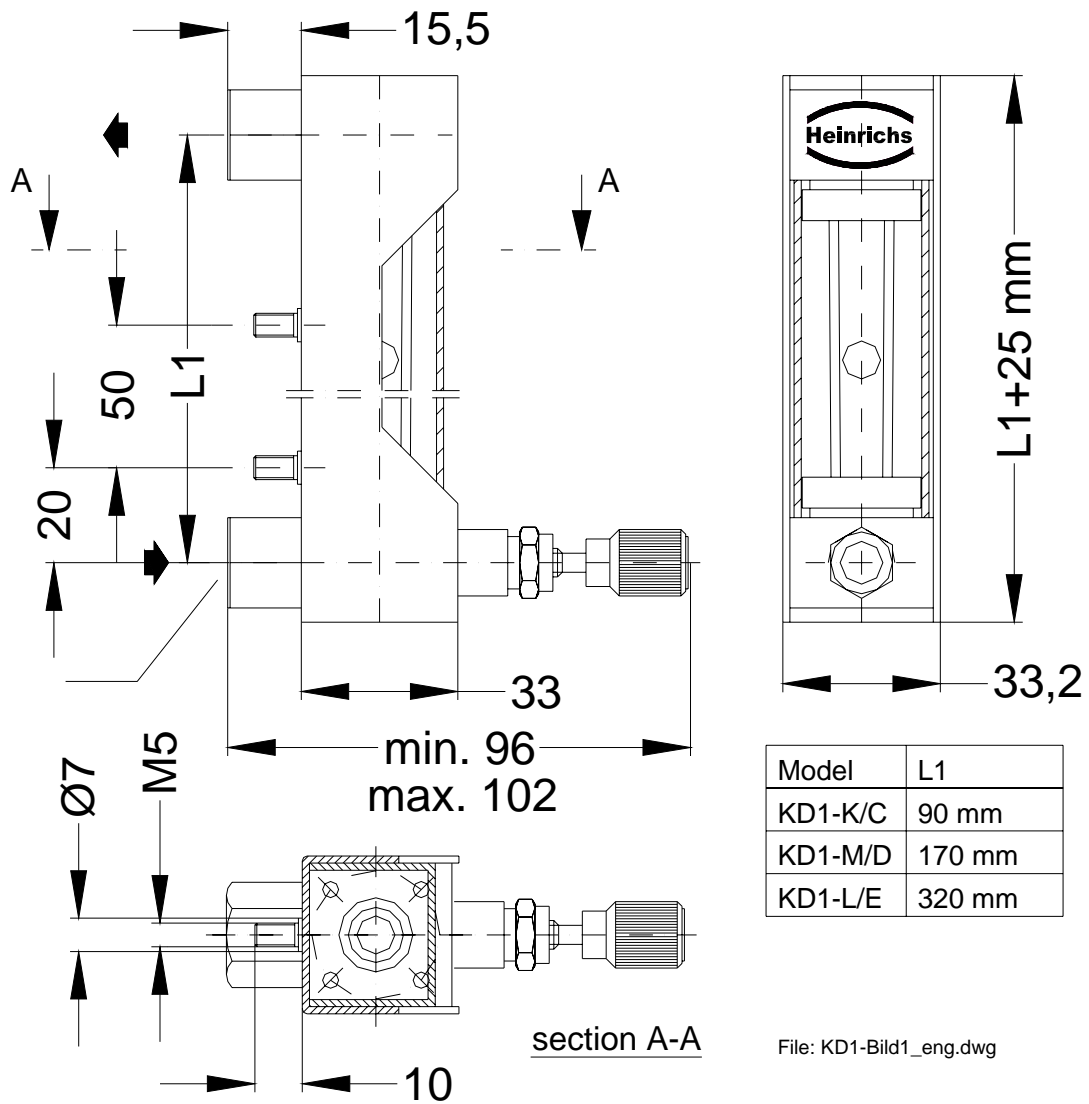
Reference condition: according to IEC 770:  
Water at 20°C



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<b>Display</b>	%-scale Measuring range scale
<b>Outputs</b>	inductive switches
Ambient temperature:	0°C up to +70°C
<u>Accuracy</u>	
Liquid/Gas:	± 3% of upper range value (KD1-K, C) ± 2% of upper range value (KD1-M, D) ± 1% of upper range value (KD1-L, E)
<u>Certification</u>	
Explosion protection:	PTB 00 ATEX 2128 X (with switch)
Type of protection:	II 2G EEx ia IIC T6-T4
CE-Marking:	Explosion Protection Directive 94/9/EC
Electromagnetic compatibility:	EMC-Directive 89/336/EEC EN 61000-6-3:2001 (emissions residential environments) EN 61000-6-2:1999 (immunity for industrial environments) EN 55011:1998+A1: 1999 Group 1, Class B (radio interference)

## Dimension



For further information see device description KD1\_GB\_XX\_en.  
Subjects to change without notice.

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