

# Paddle Bellows Flow Monitor for Liquids



measuring • monitoring • analysing



KOBOLD offices exist in the following countries:

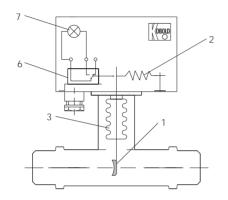
Model: DWN



## Description

The new KOBOLD flow monitor DWN works according to the diaphragm plate principle. Baffle/paddle (1) is deflected in the flow direction against the force of the spring (2) by the flowing medium.

A stainless steel bellows (3) seals off the system hermetically between medium and measuring unit/indicator.



The motion is transferred positively from the baffle (1) to the measuring section.

In the measuring section a microswitch (6) and a pilot lamp (7) are operated as soon as the set switching point is exceeded or undershot. Thus the change in flow is clearly signalled locally by the switching point pilot lamp (illuminates for undershooting). At the same time switching operations are triggered by the microswitch, designed as a 3-pole changeover contact.

The displacement-deflection technique is one of the most secure systems available as motion is transferred positively from the baffle plate to the measuring section. With these flow monitors if the T piece becomes clogged up with lime, foreign objects or dirt, the system responds with "no flow". It is practically impossible for the system to hang up in a position that indicates flow when there is in fact no flow.

## Recommended inlet and outlet pipe section

Upstream of measuring instrument linear flow =  $10 \times d$ Downstream of measuring instrument linear flow =  $5 \times d$ d = effective pipe cross-section

## Areas of Application

- Heavy goods industry
- Rolling mills and mill trains
- Chemicals and pharmaceuticals industries
- Drinks and semi-luxury food industry
- General mechanical engineering and capital equipment
- Measurement and monitoring of product, cooling and lubricant circuits

#### **Technical Details**

	Material combination					
Device part	5	6	7			
T piece	Brass	Stainless steel	PVC			
Connecting thread	Brass	Stainless steel	PVC			
Connecting flange	Steel zinc-plated	Stainless steel	PVC			
Weld-on flange	Steel sprayed	Stainless steel	Boring pipe box PVC			
Paddle system	Brass	Stainless steel	Stainless steel			
Bellows	Stainless steel	Stainless steel	Stainless steel			
Seals	FPM	FPM	FPM			
Case meas. section	Stainless steel	Stainless steel	Stainless steel			
Covering hood	Polycarbonate	Polycarbonate	Polycarbonate			
tmax*	100°C	100°C	20°C (60°C)			
pmax*	16 bar	16 bar	16 bar (2 bar)			

\*Higher upon request

Flow ratio:	thread connection: max. 1:5 Mounting flange: max. 1:4
Repeat accuracy up:	up to 20 l/min.: ±5% 21 - 200 l/min.: ±4% 201 and more l/min.: ±3% (based on calibration position and medium at 20°C)
Pressure loss:	0.1 - 0.3 bar (average pressure loss, value upon request)
Switching hysteresis up:	up to 2 bar 10 %; > 2 bar depending on pressure
Ambient temperature:	max. 70°C
Electrical switching	
capacity:	250 V / 10 A (standard) 250 V / 5 A (Ex-contact)
Pilot lamp:	230 $V_{\text{AC}}$ , 110 $V_{\text{AC}}$ or 24 $V_{\text{DC}}$
Protection type:	IP 55 (IP 65 upon request)
EX design:	option X: (Ex)II 2GD c IIB T4 IP65 T125 °C option G: gold-plated contact for intrinsically safe operation

A transistor relay is required for intrinsically safe (circuit) operation, for ex. REL-6000 (see brochure Z2).

#### Mounting position

Due to the positive transmission, the devices can be mounted in all mounting positions – however they must be calibrated for the chosen position. The devices should therefore be mounted in the mounting and calibration position specified on the nameplate, whereby the mounting position refers to the piping run.

Installing the devices in positions other than those specified on the nameplate causes measurement inaccuracies. The direction of flow is indicated on the device. Should the medium flow in the opposite direction the device will not operate correctly.



## Order details (Example: DWN-15 R10 0 R T 0)

We require the following details as well as the order number: medium, viscosity, service temperature, operating pressure, flow range within the values detailed below with the ratio min/max 1:5 (and 1:4 for type DWN-3...)

	range	Material combination (bellows/T piece)				Pilot lamp	Direction of flow	Location of indicator	Option
min. water	max. water	st. steel/ brass	st. steel/ st. steel	st. steel/ PVC					
1	25	DWN-15	DWN-16	DWN-17	R10=G 3/8 N10=3/8 NPT	0=230 V <sub>AC</sub> 1=110 V <sub>AC</sub>	R = from right to left L = from left to right	T = above lead	0 = without D = with damping
1	55	DWN-15	DWN-16	DWN-17	<b>R15</b> = G 1/2 <b>N15</b> = 1/2 NPT	$3 = 24 V_{DC}$ X = without	T = from top to bottom B = from bottom to top	R = right of lead L = left of lead	G = gold plated contacts $X = Ex-contact^*$
5	100	DWN-15	DWN-16	DWN-17	<b>R20</b> = G 3/4 <b>N20</b> = 3/4 NPT	pilot lamp			2 = Twin contact
6	150	DWN-15	DWN-16	DWN-17	<b>R25</b> = G 1 <b>N25</b> = 1 NPT				
10	250	DWN-15	DWN-16	DWN-17	<b>R32</b> = G 1 1/4 <b>N32</b> = 1 1/4 NPT				
20	400	DWN-15	DWN-16	DWN-17	<b>R40</b> = G 1 1/2 <b>N40</b> = 1 1/2 NPT				* at Ex-contact without
50	600	DWN-15	DWN-16	DWN-17	R50=G 2 N50=2 NPT				pilot lamp

# Flow monitor model DWN-1.. with male thread connection

## Flow monitor model DWN-2.. with flange connection

Flow (l/m	range nin.)	Material combination (bellows/T piece)		Connection flange	Pilot lamp	Direction of flow	Location of indicator	Option	
min. water	max. water	st. steel/ brass	st. steel/ st. steel	st. steel/ PVC					
1	25	DWN-25	DWN-26	-	F10 = DN 10 A10 = 3/8" ANSI	0 = 230 V <sub>AC</sub> 1=110 V <sub>AC</sub>	R = from right to left L = from left to right	T = above lead	0 = without D = with damping
1	55	DWN-25	DWN-26	-	<b>F15</b> = DN 15 <b>A15</b> = 1/2" ANSI	$3 = 24 V_{DC}$ X = without	T = from top to bottom B = from bottom to top	R = right of lead L = left of lead	G = gold plated contacts X = Ex-contact*
5	100	DWN-25	DWN-26	-	F20 = DN 20 A20 = 3/4" ANSI	pilot lamp			2 = Twin contact
6	150	DWN-25	DWN-26	DWN-27	F25 = DN 25 A25 = 1" ANSI				
10	250	DWN-25	DWN-26	DWN-27	F32 = DN 32 A32 = 1 1/4"ANSI				
20	400	DWN-25	DWN-26	DWN-27	F40 = DN 40 A40 = 1 1/2"ANSI				* at Ex-contact without
50	600	DWN-25	DWN-26	DWN-27	<b>F50</b> = DN 50 <b>A50</b> = 2" ANSI				pilot lamp

#### Flow monitor type DWN-35../DWN-36.. with weld-on flange / DWN-37.. with boring pipe box

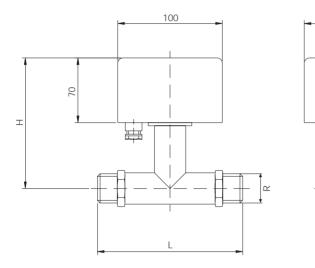
	<b>range</b> ³/h)	Material combination (bellows/connecting piece)		······································		Pilot lamp	Direction of flow	Location of indicator	Option
min. water	max. water	st. steel/ steel	st. steel/ st. steel	st. steel/ PVC	section				
1.2	24	DWN-35	DWN-36	DWN-37	W40 = DN 40	0 = 230 V <sub>AC</sub>	R = from right to left	T = above lead	0 = without
3.0	36	DWN-35	DWN-36	DWN-37	W50 = DN 50	<b>1</b> =110 V <sub>AC</sub>	L = from left to right		D = with damping
4.8	60	DWN-35	DWN-36	DWN-37	W65 = DN 65	3=24 V <sub>DC</sub>	T = from top to bottom	R = right of lead	G = gold plated contacts
7.2	90	DWN-35	DWN-36	DWN-37	W80 = DN 80	X = without	<b>B</b> = from bottom to top	L = left of lead	$\mathbf{X} = \mathbf{E}\mathbf{x} - \mathbf{contact}^*$
12	144	DWN-35	DWN-36	DWN-37	W1H = DN 100	pilot lamp			2 = Twin contact
18	225	DWN-35	DWN-36	DWN-37	W1Z = DN 125	1			
24	330	DWN-35	DWN-36	DWN-37	W1F = DN 150	1			
42	600	DWN-35	DWN-36	DWN-37	W2H = DN 200	]			
72	900	DWN-35	DWN-36	-	W2F = DN 250	]			
102	1200	DWN-35	DWN-36	-	W3H = DN 300	]			* at Ex-contact
150	1800	DWN-35	DWN-36	-	W3F = DN 350	]			without
180	2400	DWN-35	DWN-36	-	W4H = DN 400	1			pilot lamp
300	3600	DWN-35	DWN-36	-	W5H = DN 500	1			

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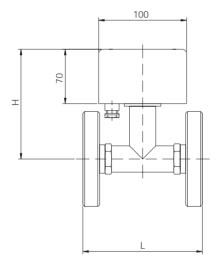


# Dimensions

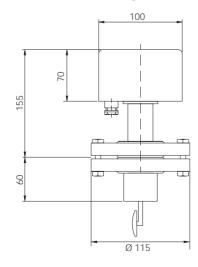
DWN-1.. with thread connection

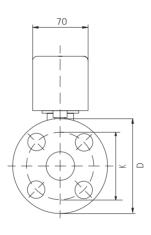


# DWN-2.. with flange connection



## DWN-3.. with weld-on flange





70

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8

DN 25 DIN flange

welded to existing piping

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11

Ø 45x2,5

\*less pipe wall

thickness

70

₩

R	H (mm)	L (mm)
3/8	145+1	135+1
1/2	145+1	135+1
3/4	145+1	135+1
1	145+1	135+1
1 1/4	150+2	170+2
1 1/2	155+2	170+2
2	160+2	170+2

We kindly ask you to provide us with a separate inquiry for the exact dimensions of the material combination 7 (PVC).

DN	D (mm)	K (mm)	H (mm)	L (mm)
10	90	60	145+1	155+2
15	95	65	145+1	155+2
20	105	75	145+1	160+2
25	115	85	145+1	160+2
32	140	100	150+2	190+2
40	150	110	155+2	190+2
50	165	125	160+2	190+2

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