



- Measuring range:
 from 0...0.010 to
 0...200 L_N/min air
- Accuracy:
 ± 1 % of F.S.
- p_{max} 35 bar, t_{max} 50 °C
- Connection:
 1/8" - 1/2"
 compression fitting
 1/4 - 1/2 FNPT,
 1/4 VCO, 1/2 VCO,
 1/4 VCR, 1/2 VCR
- Sensor casing:
 Stainless steel
- Output:
 4-20 mA or
 0-5/0-10/1-5 V
- Preset for 10 gases



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Model:
 DMS



Description

The new DMS-Series KOBOLD digital mass flow meters and mass flow regulators have been specially developed for use in gas measurement, where excellent accuracy, high reliability, robust casing, stainless materials and maximum flexibility are important.

The six keys on the control panel and the graphic display make the meter easy to use. The display unit, full scale value of the measuring range, the valve function and the desired value can be set in the simple menu structure. The second analogue output can be selected as 0 - 5 V_{DC}, 0 - 10 V_{DC} or 1 - 5 V_{DC}. If the medium changes, the corresponding gas can simply be selected. The memory stores the parameters of ten gases, and they can also be programmed off standard. A password protects the configuration against unauthorised access.

The electrical connection is made with a Sub-D plug. Optionally, the control panel can be connected with a RJ45 plug and socket connection. A special RCA connector is required for the RS232 interface.

Compared with float flow meters, the DMS mass flow meter has neither moving parts, nor is it necessary to compensate for changes in operating conditions such as pressure and temperature, because here the mass flow is being measured.

The measuring instrument can be installed in practically any position and the simple mechanical construction provides the highest degree of reliability, both with the use of aggressive gases, and also in raw industrial operation.

Application examples

- Gas monitoring
- Paint lines
- Laminator systems
- Semiconductor industry
- Analysis devices
- Exhaust measurement
- Engineering
- N₂/O₂-generators
- Boiler controls

Technical data

Area of application: suitable for dry, oil-free gases
 Measurement system: bypass capillary system
 Measuring range: see Gas Table
 Control range: 2-100% of end value, automatic shut-off from 1.9%
 Gas types: see Gas Table
 10 gases can be set in the menu

Accuracy

Standard calibration: ± 1 % of f. s.
 High-precision calibration: ± 0.7 % of measured value plus 0.3 % of f. s.

Reproducibility: ± 0.2 % of f. s.
 Standard calibration: 1013.25 mbar abs., 0 °C
 Option: as per customer specification

Temperature coefficient: ± 0.05 % of f. s. / °C
 Pressure coefficient: ± 0.15 % of f. s. / bar

Response time

Time constants: 300 ms
 Typically: 2 s (up to display of 98 % of the actual flow-through)

Media and ambient air temperature: 0...50 °C
 Max. working pressure: 35 bar (500 psig)
 Installation position: any (state with order), flow-through in the direction of the arrow

Gas proofness: max. 5 x 10⁻⁹ mL/s He
 Parts in contact with media: stainless steel 316 (1.4401) and stainless steel 416 (1.4005) in the regulating valve

Seals: FPM or NBR (others on request)
 Power supply: 12 - 30 V_{DC} ± 10 %, 300 mA (DMS-1/2)
 24 V_{DC} ± 10 %, 400 mA / 500 mA (DMS-5/6)

Ripple: max. 100 mV (peak-peak)
 Analogue output 1: 4 - 20 mA (max. 500 Ω)
 Analogue output 2: 0 - 5 V_{DC}, 0 - 10 V_{DC}, 1 - 5 V_{DC} (Load min. 1000 Ω)

Digital output: RS-232 interface
 Desired value (only regulator): 4 - 20 mA, 0 - 5 V_{DC}, 0 - 10 V_{DC}, 1 - 5 V_{DC}
 Display: graphic LC display, 47 x 26 mm
 Settings: via 6 keys gas type, output 2, end value, units, desired value, valve function, password



Technical data (continued)

Electrical connection: 15-pole D-Sub plug including mating plug with 3 m cable, RJ45 for remote control unit with display, mini RCA connection (RS 232)

Protection: IP 21

Weight: DMS-1: approx. 0.8 kg
DMS-2: approx. 1.4 kg
DMS-5: approx. 0.9 kg
DMS-6: approx. 2.5 kg

Gas table

Gas	Max. flow-through [L _N /min]	
	L-Body	M-Body
Air	50	200
Argon Ar	72.5	290
Carbon dioxide CO ₂	37	147
Carbon monoxide CO	50	201
Methane CH ₄	36	151
Helium H ₂	72.7	280
Hydrogen H ₂	50	200
Oxygen O ₂	50	200
Nitrogen N ₂	50	200
Nitrous oxide N ₂ O	35.5	143

Order data (order example: **DMS-1 01 C1 F 02 30**)

Model	Measuring range	Connection	Seal	Display	Electrical connection	Options
DMS-1 = Meter (L-Body) DMS-5 = Regulator (L-Body)	01 = 0...10 mL _N /min 02 = 0...20 mL _N /min 03 = 0...50 mL _N /min 04 = 0...100 mL _N /min 05 = 0...200 mL _N /min 06 = 0...500 mL _N /min 07 = 0...1 L _N /min 08 = 0...2 L _N /min 09 = 0...5 L _N /min 10 = 0...10 L _N /min 11 = 0...20 L _N /min 12 = 0...50 L _N /min 99 = Special calibration	C1 = 1/8" compression fitting C2 = 1/4" compression fitting C3 = 3/8" compression fitting C4 = 1/2" compression fitting K1 = 6 mm compression fitting K2 = 10 mm compression fitting K3 = 12 mm compression fitting N2 = 1/4 FNPT N3 = 3/8 FNPT N4 = 1/2 FNPT V2 = 1/4" VCO Face seal V4 = 1/2" VCO Face seal W2 = 1/4" VCR Front face metal seal ring W4 = 1/2" VCR Front face metal seal ring	F = FPM N = NBR Y = Special seal	02 = without display D2 = with display R2 = Remote control/ Remote version	3 = 24 V _{DC} / 15 pol. D-Sub incl. plug with 3 m cable (regulator, DMS-5/6) 5 = 12 - 15 V _{DC} / 15 pol. D-Sub incl. plug with 3 m cable (meter, DMS-1/2)	L = without K = high-precision calibration G = other gas selection list
DMS-2 = Meter (M-Body) DMS-6 = Regulator (M-Body)	11 = 0...20 L _N /min 12 = 0...50 L _N /min 13 = 0...100 L _N /min 14 = 0...200 L _N /min 99 = Special calibration	V2 = 1/4" VCO Face seal V4 = 1/2" VCO Face seal W2 = 1/4" VCR Front face metal seal ring W4 = 1/2" VCR Front face metal seal ring				

Please state the exact operating conditions (gas types, flow volume, pressure, temperature, installation-position etc.) when ordering.

Suitable wall power supply 230 V_{AC} / 24 V_{DC} - 500 mA with **order number: DMS-9105**

Connection	Measuring range
C1 = 1/8" Compression fitting	upto 5 L _N /min
C2 = 1/4" Compression fitting	upto 30 L _N /min
C3 = 3/8" Compression fitting	upto 200 L _N /min
C4 = 1/2" Compression fitting	all
K1 = 6 mm Compression fitting	upto 30 L _N /min
K2 = 10 mm Compression fitting	upto 200 L _N /min
K3 = 12 mm Compression fitting	all

Connection	Measuring range
N2 = 1/4 FNPT	upto 200 L _N /min
N3 = 3/8 FNPT	all
N4 = 1/2 FNPT	all
V2 = 1/4" VCO Face seal	upto 30 L _N /min
V4 = 1/2" VCO Face seal	all
W2 = 1/4" VCR Front face metal seal ring	upto 30 L _N /min
W4 = 1/2" VCR Front face metal seal ring	all



Pressure loss for flow meter

Flow rate L _N /min	L-Body		M-Body 3/8" or 1/2"
	1/4"	3/8"	
0.1	24.5 mbar	N/A	N/A
0.5	24.5 mbar	N/A	N/A
1	25.4 mbar	N/A	N/A
10	31.7 mbar	28.6 mbar	N/A
20	45.7 mbar	32.7 mbar	34 mbar
30	N/A	40.9 mbar	34 mbar
40	N/A	53.3 mbar	34 mbar
50	N/A	68.8 mbar	34 mbar
100	N/A	N/A	68.8 mbar
150	N/A	N/A	136 mbar
200	N/A	N/A	204 mbar

N/A = not applicable

Minimum pressure differential for regulator*

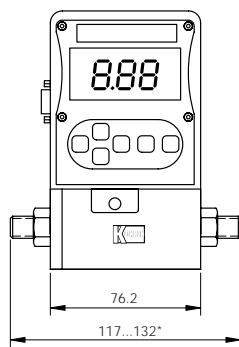
Flow rate L _N /min	L-Body		M-Body 3/8" or 1/2"
	1/4"	3/8"	
0,1	68 mbar	68 mbar	N/A
1	102 mbar	87 mbar	N/A
10	408 mbar	258 mbar	N/A
20	816 mbar	449 mbar	68 mbar
30	1020 mbar**	639 mbar	82 mbar
40	2040 mbar**	830 mbar	110 mbar
50	2720 mbar**	1020 mbar	136 mbar
100	N/A	N/A	340 mbar
150	N/A	N/A	680 mbar
200	N/A	N/A	1020 mbar

* Tested at 21°C, output: ambient pressure

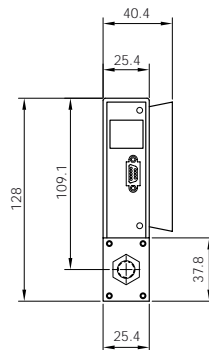
** We recommend a larger fitting for these flow volumes

Dimensions

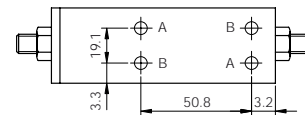
DMS-1.../DMS-5...



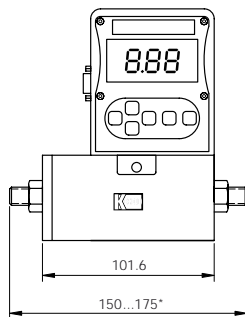
* depending on connection fitting



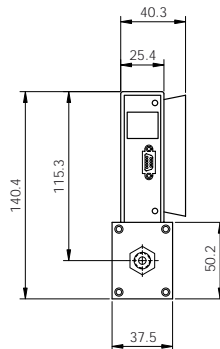
A = 8-32 UNC - 28 x 0.33"
B = M4 x 8.1 mm



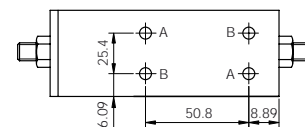
DMS-2...



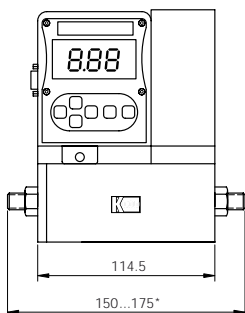
* depending on connection fitting



A = 8-32 UNC - 28 x 0.25"
B = M6 x 6.4 mm



DMS-6...



* depending on connection fitting

