

# All Stainless Steel Bourdon Tube Pressure Gauges

acc. to EN 837-1 · for Industrial Applications



measuring • monitoring • analysing



### KOBOLD companies worldwide:

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## Application

The KOBOLD all stainless steel pressure gauges for increased safety according to EN 837-1 are ideal for the hard conditions and the resulting high demands on pressure measurement in production facilities in chemical industry and other comparable area's. Resistance to aggressive medias and environments is achieved by using high-graded materials such as stainless steel both for the movement and the housing. They can be used for liquid or gaseous substances which do not crystallize and are not highly viscous. The extensive range of options allows the user to adapt the instruments to his own special requirements. All the pressure gauges comply with general international guidelines and take account of standard as well as application-specific requirements. They are the result of the over 70 years experience we have in building pressure gauges.

### **Measuring principle**

Mechanical pressure measurement uses the principle of an elastic measuring element, which generates a precisely defined, reproducible deflection when subjected to pressure. The motion works convert this into a rotary motion of the pointer. The pressure at the measuring element can be read on the scale of the dial.

### **Unifilar drawing**



## Housing

The following housing diameters are available:

63 mm, 100 mm and 160 mm. The housing material is stainless steel. The gauges can also be produced in nominal size 80 mm.

## Installation

The gauges are most often installed straight into the customer's screw necks. Depending on the required installation the instruments can be supplied with a panel clamp, triangular front ring or mounting flange.

## Connection

The gauges with 63 and 80 mm housing diameter are supplied with a G1/4 connecting thread as standard, gauges with housing diameter of 100 mm and above with G1/2 connecting thread. The connection is made of stainless steel. Diaphragm seals can be mounted for viscous, crystallising, aggressive materials or higher temperature materials to prevent the material being measured from penetrating into the measuring system. Other connection types are available on request.

#### Measuring ranges

The measuring ranges are graduated according to DIN recommendations and lie between -1...0 bar and 0...1000 bar. Other scales with measuring ranges up to 4000 bar or scales in PSI, Pa or with your company logo are available on request.

## **Damping liquid**

Pressure gauges with liquid filling are used in locations with high alternating dynamic loads, strong vibrations and pulses. The filling ensures easy readability through steady pointer movement even when subjected to extreme loading and heavy vibration. The lubricating effect of the glycerine also keeps wear to a minimum. Glycerine is always used as a matter of principle. In gauges with a contact or an electrical measuring transducer, liquid paraffin is used as a non-conductive alternative. Silicon fillings of various viscosities are also optionally available.

### Contacts

For monitoring the system pressure, gauges with 100 mm or 160 mm diameter can be fitted with up to four limit contacts. Slow action, magnetic spring, inductive and pneumatic contacts are also available (see Chapter »Contact Fittings for Pressure Gauges«).

## **Fields of application**

- Chemical and petrochemical industries
- Plastics and paper-manufacturing industries
- Food and beverage industries
- Machine and plant construction



## **Technical Data**

 $^{\ast}\mbox{Special filling:}$  Paraffin oil for higher temperatures (on request) or with contacts.

| Connection/Housing                           | NG                 | i 63               | NG                   | 100                  | NG 160               |                      |  |  |  |  |  |
|--|--------------------|--------------------|----------------------|----------------------|----------------------|----------------------|--|--|--|--|--|
|  |                    |                    | Mo                   | del                  |                      |                      |  |  |  |  |  |
| Bottom connection MAN                        | RD25               | RD75               | RF26                 | RF76                 | RG26                 | RG76                 |  |  |  |  |  |
| Back connection MAN                          | RD27<br>centrical  | RD77<br>centrical  | RF28<br>eccentrical  | RF78<br>eccentrical  | RG28<br>eccentrical  | RG78<br>eccentrical  |  |  |  |  |  |
| Triangular front ring<br>Back connection MAN | RD27B<br>centrical | RD77B<br>centrical | RF28K<br>eccentrical | -                    | RG28K<br>eccentrical | RG78K<br>eccentrical |  |  |  |  |  |
| Front flange<br>Back connection MAN          | RD27V<br>centrical | RD77V<br>centrical | RF28V<br>eccentrical | RF78V<br>eccentrical | RG28V<br>eccentrical | RG78V<br>eccentrical |  |  |  |  |  |
| Accuracy class                               | 1                  | .6                 |                      | 1                    | .0                   |                      |  |  |  |  |  |
| Housing material                             |                    | alvcerine*         | stainless s          | teel 1.4301          | -                    | alvcerine*           |  |  |  |  |  |
| Bezel  | _                  | giycenne           | stainless st         | teel 1.4301          |                      | giycenne             |  |  |  |  |  |
| Pointer                                      |                    |                    | aluminium, bl        | ack anodized         |                      |                      |  |  |  |  |  |
| Movement                                     | stainless steel    |                    |                      |                      |                      |                      |  |  |  |  |  |
| Throttle D=                                  | Dulu               |                    | from 60 bar          | D = 0.5  mm          |                      |                      |  |  |  |  |  |
| Glass  | Polya              | amide              | etainloss et         | satety               | glass                |                      |  |  |  |  |  |
| Protection                                   | IP 65              | IP 67              | IP 65                | IP 67                | IP 65                | IP 67                |  |  |  |  |  |
| Overrange protection                         | nc                 | ne                 | short time           | 1.3times (fro        | m 1000 bar 1         | .1 x) of F.S.        |  |  |  |  |  |
| Weight                                       |                    |                    | see '                | table                |                      |                      |  |  |  |  |  |
| Ambient temperature                          | -20+80°C           | -20+60°C           | -20+80°C             | -20+60°C             | -20+80°C             | -20+60°C             |  |  |  |  |  |
| Connection                                   | 0.1/               |                    | stainless st         | teel 1.4571          |                      |                      |  |  |  |  |  |
| I hread connection                           | G 1/4              | male               | 00                   | G 1/2                | male                 |                      |  |  |  |  |  |
| Contacts                                     | nc                 | max 4 cont         | max 3 cont           |                      |                      |                      |  |  |  |  |  |
| Indicating range                             |                    |                    | Code of indi         | cating range         | max. r cont.         | max. o cont.         |  |  |  |  |  |
| -0.60 bar                                    | -                  | -                  | AC                   | AC                   | AC                   | AC                   |  |  |  |  |  |
| -10 bar                                      | AD                 | AD                 | AD                   | AD                   | AD                   | AD                   |  |  |  |  |  |
| -1+0.6 bar                                   | A0                 | A0                 | A0                   | A0                   | A0                   | A0                   |  |  |  |  |  |
| - I+ I.5 Dar                                 | A1                 | A1                 | A1                   | A1                   | A1                   | A I                  |  |  |  |  |  |
| -1+5 bar                                     | A2                 | A2                 | A2                   | A2                   |                      | A2                   |  |  |  |  |  |
| -1+9 bar                                     | A4                 | A4                 | A4                   | A4                   | A4                   | A4                   |  |  |  |  |  |
| -1+15 bar                                    | A5                 | A5                 | A5                   | A5                   | A5                   | A5                   |  |  |  |  |  |
| 00.6 bar                                     | -                  | -                  | -                    | B1                   | B1                   | B1                   |  |  |  |  |  |
| 01 bar                                       | B2                 | B2                 | B2                   | B2                   | B2                   | B2                   |  |  |  |  |  |
| 0 1.0 bar                                    | b3<br>R4           | b3<br>R4           | b3<br>R4             | b3<br>R4             |                      | b3<br>R4             |  |  |  |  |  |
| 04 bar                                       | B4                 | B5                 | B5                   | B5                   | B4                   | B4                   |  |  |  |  |  |
| 06 bar                                       | B6                 | B6                 | B6                   | B6                   | B6                   | B6                   |  |  |  |  |  |
| 010 bar                                      | B7                 | B7                 | B7                   | B7                   | B7                   | B7                   |  |  |  |  |  |
| 016 bar                                      | B8                 | B8                 | B8                   | B8                   | B8                   | B8                   |  |  |  |  |  |
| 0  | B9                 | B9<br>B0           | B9<br>B0             | B9<br>B0             | B9                   | B9                   |  |  |  |  |  |
| 040 bai                                      |                    |                    |                      |                      |                      |                      |  |  |  |  |  |
| 0100 bar                                     | C2                 | C2                 | C2                   | C2                   | C2                   | C2                   |  |  |  |  |  |
| 0160 bar                                     | C3                 | C3                 | C3                   | C3                   | C3                   | C3                   |  |  |  |  |  |
| 0250 bar                                     | C4                 | C4                 | C4                   | C4                   | C4                   | C4                   |  |  |  |  |  |
| 0400 bar                                     | C5                 | C5                 | 0.5                  | 05                   | C5                   | 65                   |  |  |  |  |  |
| 0 600 bar                                    |                    |                    |                      |                      |                      |                      |  |  |  |  |  |



# Dimensions

**Bottom connection** 

| Code         | NG     | Α  | В                  | В                  | В             | В             | С  | d   | D   | Е    | Н  | AF | W | Х   |
|--------------|--------|----|--------------------|--------------------|---------------|---------------|----|-----|-----|------|----|----|---|-----|
|              |        |    | without<br>contact | 1 or 2<br>contacts | 3<br>contacts | 4<br>contacts |    |     |     |      |    |    |   |     |
| MAN-RD 25/75 | 63 mm  | 6  | 31                 | -                  | -             | -             | 13 | 62  | 68  | 55   | -  | 14 | - | -   |
| MAN-RF 26/76 | 100 mm | 17 | 48                 | 82                 | 97            | 110           | 15 | 100 | 101 | 86,5 | 54 | 22 | 0 | 88  |
| MAN-RG 26/76 | 160 mm | 21 | 50                 | 101                | 120           | 120           | 15 | 159 | 162 | 117  | 56 | 22 | 0 | 118 |





## **Back connection**

| Code         | NG     | Α  | В                  | В                  | В             | В             | С  | d   | D   | Е    | Н  | AF | W | Х   |
|--------------|--------|----|--------------------|--------------------|---------------|---------------|----|-----|-----|------|----|----|---|-----|
|              |        |    | without<br>contact | 1 or 2<br>contacts | 3<br>contacts | 4<br>contacts |    |     |     |      |    |    |   |     |
| MAN-RD 27/77 | 63 mm  | 6  | 28                 | -                  | -             | -             | 26 | 63  | 68  | 0    | -  | 14 | - | -   |
| MAN-RF 28/78 | 100 mm | 17 | 49                 | 82                 | 97            | 110           | 34 | 100 | 101 | 32.5 | 54 | 22 | 0 | 88  |
| MAN-RG 28/78 | 160 mm | 21 | 50                 | 101                | 120           | 120           | 34 | 159 | 162 | 32.5 | 56 | 22 | 0 | 118 |







# Dimensions

# Triangular front ring with clamp

| Code           | NG     | Α | В                  | В                  | В             | В             | С  | d   | D   | Е    | AF | W | Х  |
|----------------|--------|---|--------------------|--------------------|---------------|---------------|----|-----|-----|------|----|---|----|
|                |        |   | without<br>contact | 1 or 2<br>contacts | 3<br>contacts | 4<br>contacts |    |     |     |      |    |   |    |
| MAN-RD 27/77 B | 63 mm  | 6 | 26                 | -                  | -             | -             | 26 | 62  | 68  | 0    | 14 | - | -  |
| MAN-RF 28 K    | 100 mm | 5 | 41                 | 88                 | 105           | 105           | 34 | 101 | 107 | 32.5 | 22 | 0 | 42 |
| MAN-RG 28K/78K | 160 mm | 5 | 44                 | 98                 | 145           | 145           | 30 | 160 | 162 | 50   | 22 | 0 | 42 |





## Front ring

| Code           | NG     | Α | В               | В                  | В             | В             | С  | d   | D   | D2  | Е    | LK  | S | AF | W  | Х  |
|----------------|--------|---|-----------------|--------------------|---------------|---------------|----|-----|-----|-----|------|-----|---|----|----|----|
|                |        |   | without contact | 1 or 2<br>contacts | 3<br>contacts | 4<br>contacts |    |     |     |     |      |     |   |    |    |    |
| MAN-RD 27/77 V | 63 mm  | 7 | 24              | -                  | -             | -             | 26 | 62  | 68  | 85  | 0    | 75  | 1 | 14 | -  | -  |
| MAN-RF 28/78 V | 100 mm | 6 | 43              | 86                 | 92            | 105           | 34 | 104 | 101 | 132 | 32.5 | 116 | 2 | 22 | 15 | 42 |
| MAN-RG 28/78 V | 160 mm | 6 | 43              | 95                 | 110           | 110           | 34 | 164 | 161 | 196 | 32.5 | 178 | 2 | 22 | 15 | 42 |





![](_page_4_Figure_11.jpeg)

![](_page_5_Picture_1.jpeg)

# Weights

|           |                     | without        | up to 2<br>contacts | 3<br>contacts  | 4<br>contacts  |
|-----------|---------------------|----------------|---------------------|----------------|----------------|
| NG 63     |                     | oontaot        | oonaoto             | oontaoto       | oontaoto       |
| Code      | Housing-<br>filling | Weight<br>[kg] | Weight<br>[kg]      | Weight<br>[kg] | Weight<br>[kg] |
| MAN-RD25  | without             | 0.13           | -                   | -              | -              |
| MAN-RD27  | without             | 0.12           | -                   | -              | -              |
| MAN-RD27B | without             | 0.15           | -                   | -              | -              |
| MAN-RD27V | without             | 0.15           | -                   | -              | -              |
| MAN-RD75  | with                | 0.21           | -                   | -              | -              |
| MAN-RD77  | with                | 0.20           | -                   | -              | -              |
| MAN-RD77B | with                | 0.23           | -                   | -              | -              |
| MAN-RD77V | with                | 0.23           | -                   | -              | -              |
|           |                     |                |                     |                |                |
| NG 100    |                     |                |                     |                |                |
| MAN-RF26  | without             | 0.5            | 0.7                 | 0.75           | 0.8            |
| MAN-RF28  | without             | 0.5            | 0.7                 | 0.75           | 0.8            |
| MAN-RF28K | without             | 0.6            | 0.8                 | 0.85           | 0.9            |
| MAN-RF28V | without             | 0.6            | 0.8                 | 0.85           | 0.9            |
| MAN-RF76  | with                | 0.8            | 1.2                 | 1.3            | -              |
| MAN-RF78  | with                | 0.8            | 1.2                 | 1.3            | -              |
| MAN-RF78V | with                | 0.9            | 1.3                 | 1.4            | -              |
|           |                     |                |                     |                |                |
| NG 160    |                     |                |                     |                |                |
| MAN-RG26  | without             | 1.0            | 1.3                 | 1.4            | 1.5            |
| MAN-RG28  | without             | 1.0            | 1.3                 | 1.4            | 1.5            |
| MAN-RG28K | without             | 1.1            | 1.4                 | 1.5            | 1.6            |
| MAN-RG28V | without             | 1.1            | 1.5                 | 1.6            | 1.7            |

MAN-RG76

MAN-RG78

MAN-RG78K

MAN-RG78V

with

with

with

with

1.8

1.8

1.9

1.9

2.8

2.8

2.9

2.9

3.2

3.2

3.3

3.3

-

-

-

-

![](_page_6_Picture_0.jpeg)

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Model: MAN-R...S

![](_page_7_Picture_1.jpeg)

## Application

The KOBOLD all stainless steel pressure gauges for increased safety according to EN 837-1 are ideal for the hard conditions and the resulting high demands on pressure measurement in production facilities in chemical industry and other comparable area's. Resistance to aggressive medias and environments is achieved by using high-graded materials such as stainless steel both for the movement and the housing. They can be used for liquid or gaseous substances which do not crystallize and are not highly viscous.

## Safety execution

The safety execution of the pressure gauges comprises a burstproof solid front between dial and Bourdon tube, a laminated safety glass as well as a blow-out back (according EN 837-1).

Glycerine-filled pressure gauges are equipped with a pressure compensating diaphragm. This diaphragm prevents a pressure increase inside the housing due to volume expansion caused by the temperature increase of the glycerine fillingfluid, thus avoiding a wrong reading.

### **Measuring principle**

Mechanical pressure measurement uses the principle of an elastic measuring element, which generates a precisely defined, reproducible deflection when subjected to pressure. The motion works convert this into a rotary motion of the pointer. The pressure at the measuring element can be read on the scale of the dial.

### **Unifilar drawing**

![](_page_7_Figure_10.jpeg)

## Housing

The following housing diameters are available: 63 mm, 100 mm and 160 mm. The housing material is stainless steel.

## Installation

The gauges are most often installed straight into the customer's screw necks. Optional gauge models with an installation border on the front are also available for installation into or onto control panels.

## Connection

The gauges with 63 housing diameter are supplied with a G1/4 connecting thread as standard, gauges with housing diameter of 100 mm and above with G1/2 connecting thread. The connection is made of stainless steel. Diaphragm seals can be mounted for viscous, crystallising, aggressive materials or higher temperature materials to prevent the material being measured from penetrating into the measuring system. Other connection types are available on request.

## **Measuring ranges**

The measuring ranges are graduated according to DIN recommendations and lie between -1...0 bar and 0...1600 bar. Other scales with measuring ranges in PSI, Pa or with your company logo are available on request.

## **Damping liquid**

Pressure gauges with liquid filling are used in locations with high alternating dynamic loads, strong vibrations and pulses. The filling ensures easy readability through steady pointer movement even when subjected to extreme loading and heavy vibration. The lubricating effect of the glycerine also keeps wear to a minimum. Glycerine is always used as a matter of principle. In gauges with a contact or an electrical measuring transducer, liquid paraffin is used as a non-conductive alternative. Silicon fillings of various viscosities are also optionally available.

## Contacts

For monitoring the system pressure, gauges with 100 mm or 160 mm diameter can be fitted with up to four limit contacts. Slow action, magnetic spring, inductive and pneumatic contacts are also available (see Chapter »Contact Fittings for Pressure Gauges«).

### **Fields of application**

- Chemical and petrochemical industries
- Plastics and paper-manufacturing industries
- Food and beverage industries
- Machine and plant construction

![](_page_8_Picture_1.jpeg)

# **Technical Data**

\*Special filling: Paraffin oil for higher temperatures (on request) or with contacts.

| Connection/Housing         | NG                       | i 63         | NG             | 100             | NG 160          |               |  |  |  |  |
|----------------------------|--------------------------|--------------|----------------|-----------------|-----------------|---------------|--|--|--|--|
|                            |                          |              | Мо             | del             |                 |               |  |  |  |  |
| Bottom connection MAN      | RD25S                    | RD75S        | RF26S          | RF76S           | RG26S           | RG76S         |  |  |  |  |
| Accuracy class             | 1                        | .6           |                | 1               | .0              |               |  |  |  |  |
| Housing Version            |                          | alugarita e* | stainless st   | ueer 1.4301     |                 | aluge the et  |  |  |  |  |
| Pilling<br>Bozol           | -                        | giycerine    | - etaiploop at | giycerine*      | -               | giycerine     |  |  |  |  |
|                            |                          |              | aluminium bl   | ack apodizor    | 1               |               |  |  |  |  |
| Movement                   |                          |              | stainless st   | teel 1 4571     | 4               |               |  |  |  |  |
|                            |                          |              | from 60 bar    | D = 0.5  mm     |                 |               |  |  |  |  |
| Window                     | polyamide safety glass   |              |                |                 |                 |               |  |  |  |  |
| Measuring element          |                          |              | stainless st   | teel 1.4571     | 9.0.00          |               |  |  |  |  |
| Protection                 | IP 65                    | IP 67        | IP 65          | IP 67           | IP 65           | IP 67         |  |  |  |  |
| Overrange protection       | nc                       | ne           | short time     | 1.3 times (froi | n 1000 bar 1    | .1 x) of F.S. |  |  |  |  |
| Weight (without contacts)  | 0.2 kg                   | 0.28 kg      | 1.0 kg         | 1.2 kg          | 1.6 kg          | ,<br>3.6 kg   |  |  |  |  |
| Ambient temperature        | -20+80°C                 | -20+60°C     | -20+80°C       | -20+60°C        | -20+80°C        | -20+60°C      |  |  |  |  |
| Connection                 |                          |              | stainless st   | teel 1.4571     |                 |               |  |  |  |  |
| Thread connection          | G 1/4                    | male         |                | G 1⁄2           | male            |               |  |  |  |  |
| Max. temperature of medium |                          |              | 80             | °C              |                 |               |  |  |  |  |
| Contacts (inductive only)  | n                        | 10           | ma             | ax. 3 contacts  | s (inductive or | ıly)          |  |  |  |  |
| Indicating range           | Code of indicating range |              |                |                 |                 |               |  |  |  |  |
| -0.60 bar                  | -                        | -            | AC             | AC              | AC              | AC            |  |  |  |  |
| -10 bar                    | AD                       | AD           | AD             | AD              | AD              | AD            |  |  |  |  |
| -1+0.6 bar                 | A0                       | A0           | A0             | A0              | A0              | A0            |  |  |  |  |
| -1+1.5 bar                 | A1                       | A1           | A1             | A1              | A1              | A1            |  |  |  |  |
| -1+3 bar                   | A2                       | A2           | A2             | A2              | A2              | A2            |  |  |  |  |
| -1+5 bar                   | A3                       | A3           | A3             | A3              | A3              | A3            |  |  |  |  |
| - 1+9 bar                  | A4                       | A4           | A4             | A4              | A4              | A4            |  |  |  |  |
| - 1+ 15 bar                | A5                       | Ab           | Ab             | A5              | A5              | A5            |  |  |  |  |
|                            | R2                       | -<br>B2      | E0             | DI<br>B2        | DI<br>B0        | DI<br>B2      |  |  |  |  |
| 016bar                     | B3                       | B3           | D2<br>B3       | DZ<br>B3        | D2<br>B3        | B3            |  |  |  |  |
| 02.5 bar                   | B0                       | B0           | B0             | B0              | B4              | B0            |  |  |  |  |
| 04 bar                     | B5                       | B5           | B5             | B5              | B5              | B5            |  |  |  |  |
| 06 bar                     | B6                       | B6           | B6             | B6              | B6              | B6            |  |  |  |  |
| 010 bar                    | B7                       | B7           | B7             | B7              | B7              | B7            |  |  |  |  |
| 016 bar                    | B8                       | B8           | B8             | B8              | B8              | B8            |  |  |  |  |
| 025 bar                    | B9                       | B9           | B9             | B9              | B9              | B9            |  |  |  |  |
| 040 bar                    | B0                       | B0           | B0             | B0              | B0              | B0            |  |  |  |  |
| 060 bar                    | C1                       | C1           | C1             | C1              | C1              | C1            |  |  |  |  |
| 0100 bar                   | C2                       | C2           | C2             | C2              | C2              | C2            |  |  |  |  |
| 0160 bar                   | C3                       | C3           | C3             | C3              | C3              | C3            |  |  |  |  |
| 0250 bar                   | C4                       | C4           | C4             | C4              | C4              | C4            |  |  |  |  |
| 0400 bar                   | C5                       | C5           | C5             | C5              | C5              | C5            |  |  |  |  |
| 0600 bar                   | C6                       | C6           | C6             | C6              | C6              | C6            |  |  |  |  |
| 01000 bar                  | D7                       | D7           | D7             | D7              | D7              | D7            |  |  |  |  |
| 01600 bar                  | -                        | -            | -              | -               | ID8             | D8            |  |  |  |  |

![](_page_9_Picture_1.jpeg)

# Dimensions

| Code           | NG     | Α  | В                  | В               | В             | С  | d   | D   | E    | AF | W | Х   |
|----------------|--------|----|--------------------|-----------------|---------------|----|-----|-----|------|----|---|-----|
|                |        |    | without<br>contact | 1 or 2 contacts | 3<br>contacts |    |     |     |      |    |   |     |
| MAN-RD 25/75 S | 63 mm  | 6  | 31                 | -               | -             | 13 | 62  | 68  | 55   | 14 | - | -   |
| MAN-RF 26/76 S | 100 mm | 17 | 48                 | 82              | 97            | 15 | 100 | 101 | 86.5 | 22 | 0 | 88  |
| MAN-RG 26/76 S | 160 mm | 21 | 50                 | 101             | 120           | 15 | 159 | 162 | 117  | 22 | 0 | 118 |

![](_page_9_Figure_4.jpeg)

![](_page_9_Figure_5.jpeg)